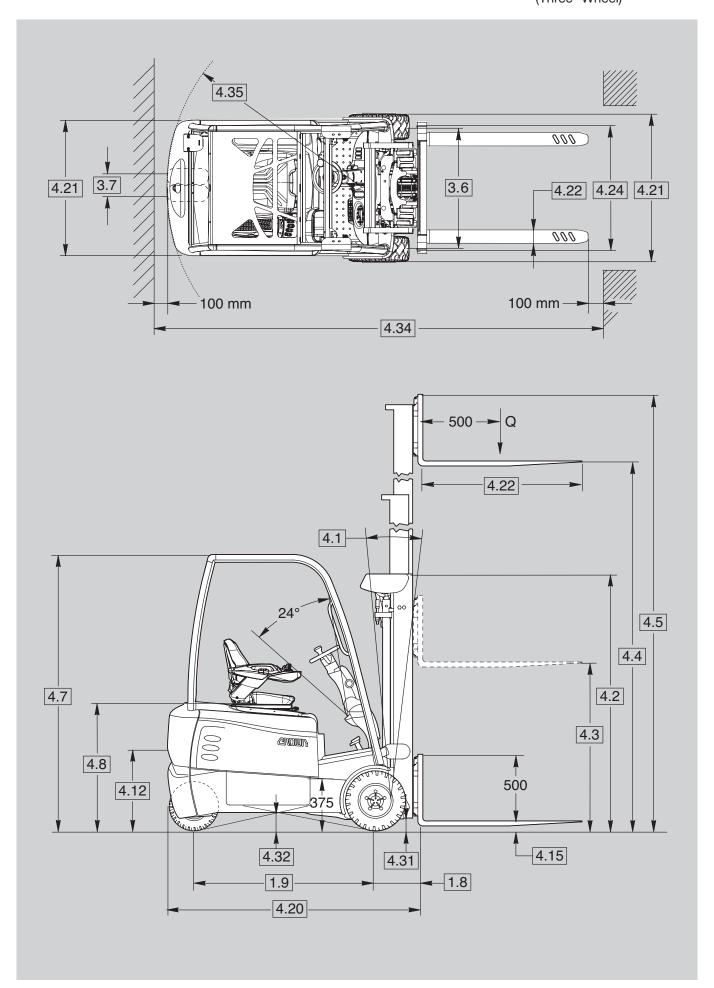


# SC 6200 SERIES







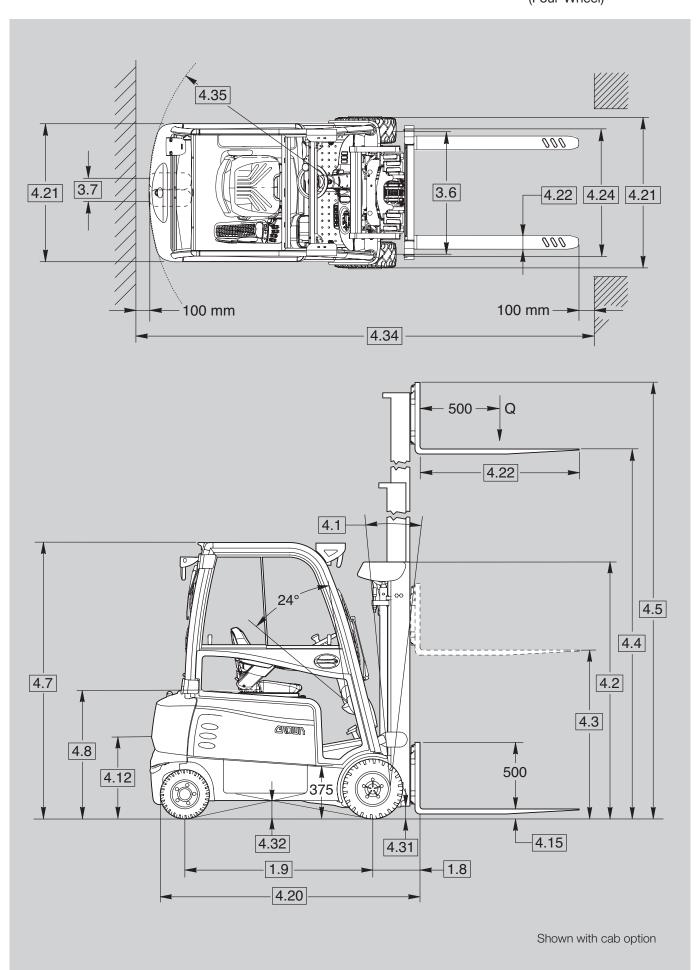


			Crown Equipment Corporation										
	1.1	Manufacturer				OOT 0040	OOT 0000	1			1	OOT 0000	
쑱	1.2	Model					SCT 6220						
Destinguishing Mark	1.0	<b>D</b> 0				1.3	1.3	1.6	1.6	1.8	1.8	2.0	
	1.3	Power Source	Electric						Battery				
lsin	1.4	Operator Type							Sit-down				
Įij.	1.5	Rated Capacity		Q	t	1.3	1.3	1.6	1.6	1.8	1.8	2.0	
	1.6	Load Centre		С	mm			-	600	1	0.404		
	1.8	Load Distance		X	mm	4475	1	6*		349*			
$\vdash$	1.9	Wheelbase		У	mm	1175		85		90	1500		
탏	2.1	Service Weight	Less battery		kg	2420	2528	2528	2602	2621	2699	2699	
15	2.2	Axle Load	With load, front / rear		kg		3548/953						
$\vdash$	2.3	Axle Load	Without load, front / rear		kg	1314/1638	1421/1780				1735/1926	1735/1926	
assis	3.1	Tyres	Final				40	<u>.</u>	er Elastic /	SE T	000/50 40		
ပြီ	3.2	Tyre Size	Front		mm		18x	7-8	140 / 55 /		200/50-10	)	
l sels	3.3	Tyre Size	Rear	L	mm				140 / 55 - 9	9			
\	3.5	Wheels	Number front/rear (x=driven	Ι.	<u> </u>				2x / 2		-		
1 2	3.6	Tread	Front	b10	mm				920				
	3.7	Tread	Rear Fear / Page	b11	mm °			able 1	180		000 +=1-1- 0		
	4.1	Mast Callanaed Height	Forward/backward	a/ß			see ta				see table 2		
	4.2	Mast Collapsed Height Free-lift		h1	mm		see ta				see table 2		
╽┟	4.3			h <sub>2</sub>	mm		see ta				see table 2		
	4.4	Lift Height		h3	mm		see ta						
	4.5	Mast Extended Height	Ctandard / antional lawer	h4	mm		See ta		105 / 100	<u> </u>	see table 2		
	4.7	Overhead Guard Height		h6	mm				105 / 199	U			
╽┟	4.8 4.12	Seat Height relating to Si Coupler Height	P/Stand Height	h <sub>7</sub>	mm	1078 520							
ST.	4.12	Fork Height	•	l .	mm				45				
Dimensions		Head Length *		h13	mm	1696	1804	1804	1912	1943	2053	2053	
	4.20 4.21	Overall Width		<b>.</b>	mm	1090		170	1912	1943	1130	2000	
	4.21	Overall width		b1	mm			100			45 x 100		
	4.22	Fork Dimensions	DIN ISO 2331	sxe	mm			1220. 137	20, 1370, 1525				
	4.23	Fork Carriage ISO 2328,	Class/Type A, B	<b>b</b> 5	mm				2 A				
li	4.24	Fork Carriage Width	With/without load backrest	Ьз	mm				990 / 965				
İ	4.31	Ground Clearance	With load below mast	m <sub>1</sub>	mm				75	<u>-</u>			
ΙĪ	4.32	Ground Clearance	Centre wheelbase	m <sub>2</sub>	mm				105				
li	4.34	Aisle Width predetermine	ed Load Dimensions	Ast	mm				see table 3	3			
lĪ	4.35	Turning Radius		Wa	mm	1390	14	95	15	95	17	05	
П	5.1	Travel Speed	With load / without load		km/h				16 / 16 **				
	5.2	Lift Speed	With load / without load		m/s		0.55	/0.56		0.52	/0.56	0.49/0.56	
	5.3	Lowering Speed	With load / without load		m/s				0.51 / 0.46	3			
Jata	5.5	Drawbar Pull	With load / without load		N	2336/2591	2284/2539	2225/2539	2180/2494	2137/2490	2090/2443	2050/2443	
Se [	5.6	Max. Drawbar Pull	With load		N	12635	12584	12525	12480	12437	12389	12350	
nan	0.0	IVIGA. DIGWDAI FUII	Without load		N	12890	12839	12839	12794	12790	12742	12742	
4	5.7	Gradeability	With / without load, 60 min.	rating	%		10.8/15.8					8.1/13.5	
	5.8	Max. Gradeability	With load / without load		%		28.6/42.3						
	5.9	Acceleration Time	With load / without load		S	4.4 / 3.8		4.5 / 3.9		4.6 / 4.0		4.7 / 4.1	
	5.10	Service Brake	Service					Regenerativ			-		
Ш			Park				Spri	ng Applied		rically Relea	ased		
! ⊦	6.1	Traction Motor	Rating at S2 60 min.		kW			,	2 x 5.5			,	
φ	6.2	Pump Motor	Rating at S3 15%		kW				11.2		1		
Electric Motor	6.3	Max. Battery Box Size	DIN43531	1	mm	414	52	22		30	738		
iri		•	Layout A	wxh	mm				830 x 627				
-leci	6.4	Battery Voltage	Voltage		V				48		1		
-		M	Min./max.		Ah						-750		
Щ	6.5	Battery Weight	Min./max.		kg	532/588	673	/743		/899	962/	1064	
	10.1 Available Working Pressure for Attachments					par 175							
1	10.2	Oil Volume for Attachmen	nts		l/min				30.3				

<sup>\*</sup> Add 36 mm for Crown integrated sideshifter, add 59 mm for Cascade hook-on sideshifter or fork positioner, add 79.5 mm for Rightline hook-on fork positioner

 $<sup>^{\</sup>star\star}$  Travel speed reduction applicable to trucks with lift height above 2260 mm collapsed height







	4 4	Manufacturer					Orozano	Fauriament Com					
	1.1	111011111111111111111111111111111111111				005 0040	SCF 6240	Equipment Corp					
ä	1.2	Model				SCF 6240		SCF 6260	SCF 6260				
Destinguishing Mark						1.6	1.8	1.8	2.0				
ji	1.3	Power Source	Electric					tery					
uis	1.4	Operator Type						down	Г				
ting	1.5	Rated Capacity		Q	t	1.6	1.8	1.8	2.0				
)esi	1.6	Load Centre		С	mm		60	00					
ш	1.8	Load Distance		Х	mm	316*		349*					
	1.9	Wheelbase		У	mm	14	40	15	45				
μ	2.1	Service Weight	Less battery		kg	2570	2743	2767	2767				
Weight	2.2	Axle Load	With load, front / rear		kg	3998/985	4546/810	4571/958	4883/846				
>	2.3	Axle Load	Without load, front / rear		kg	1491/1892	1663/1893	1763/1966	1763/1966				
Sis	3.1	Tyres											
has	3.2	Tyre Size	Front		mm	18x7-8		200/50-10					
Tyres/Wheels/Chassis	3.3	Tyre Size	Rear		mm		140 /	55 - 9					
/hee	3.5	Wheels	Number front/rear (x=driven v	vheels)			2x	/2					
%\%	3.6	Tread	Front	b10	mm		92	20					
Tyre	3.7	Tread	Rear	b11	mm		89	90					
	4.1	Mast Tilt, Fork Carriage	Forward/backward	a/ß	0	see table 1		see table 2					
	4.2	Mast Collapsed Height		h <sub>1</sub>	mm	see table 1		see table 2					
	4.3	Free-lift		h <sub>2</sub>	mm	see table 1		see table 2					
	4.4	Lift Height		hз	mm	see table 1		see table 2					
	4.5	Mast Extended Height		h4	mm	see table 1		see table 2					
	4.7	Overhead Guard Height	Standard / optional lower	h <sub>6</sub>	mm	000 10010 1	2105	/ 1990					
	4.8	Seat Height relating to SIP		h <sub>7</sub>	mm								
	4.12	Coupler Height	Otana Height	h <sub>10</sub>	mm			1078 520					
NS	4.15	Fork Height		h13	mm			-5					
Dimensions	4.20	Head Length *		1113	mm	2011	2043	1	 53				
me	4.21	Overall Width		b1	mm	1070	2043	1130					
$\Box$	4.21	Overall Width				38 x 100		45 x 100					
	4.22	Fork Dimensions	DIN ISO 2331	sxe	mm		990 / 760, 915, 1065, 1145, 1220, 1370, 1525						
	4.23	Fork Carriage ISO 2328, Cl	ass/Tyne A. B	b5	mm	990 / 760, 915, 1005, 1145, 1220, 1370, 1525 2 A							
	4.24	Fork Carriage Width	With / without load backrest	bз	mm	990 / 965							
	4.31	Ground Clearance	With load below mast	m <sub>1</sub>	mm	75							
	4.32	Ground Clearance	Centre wheelbase	m <sub>2</sub>	mm			 05					
	4.34	Aisle Width predetermined		Ast	mm			able 3					
	4.35	Turning Radius		Wa	mm	17	10	18	20				
	5.1	Travel Speed	With load / without load		km/h			16 **					
	5.2	Lift Speed	With load / without load		m/s	0.55 / 0.56		/ 0.56	0.49 / 0.56				
	5.3	Lowering Speed	With load / without load		m/s			/ 0.46					
ata	5.5	Drawbar Pull	With load / without load		N	2186 / 2500	2113 / 2466	2109 / 2462	2037 / 2429				
ĕ			With load		N	12486	12413	12408	12337				
Performance Data	5.6	Max. Drawbar Pull	Without load		N	12800	12766	12761	12729				
Jrm	5.7	Gradeability	With / without load, 60 min. ra	atina	%	9.5 / 14.8	8.7 / 14.0	8.7 / 13.9	8.0 / 13.2				
Perf	5.8	Max. Gradeability	With load / without load		%	25.5 / 39.4	23.5 / 37.2	23.4 / 36.9	21.7 / 35.1				
ш	5.9	Acceleration Time	With load / without load		S	4.5 / 3.9	4.6 / 4.0	4.7 / 4.1	4.7 / 4.1				
	<i>-</i>	0	Service				legenerative Ele	ctric Motor Brak	ie				
	5.10	Service Brake	Park			Sprii	ng Applied and	Electrically Relea	ased				
	6.1	Traction Motor	Rating at S2 60 min.		kW		2 x	5.5					
Ξ	6.2	Pump Motor	Rating at S3 15%		kW			1.2					
1otc			DIN43531	I	mm	60	30	73	38				
Electric Motor	6.3	Max. Battery Box Size	Layout A	wxh	mm		x 627						
ctri	_		Voltage		V			.8					
Щe	6.4	Battery Voltage	Min./max.		Ah	550		660 -	- 750				
	6.5	Battery Weight	Min./max.					962 /					
	10.1	Available Working Pressur			bar								
	10.2	Oil Volume for Attachment	S		I/min								

<sup>\*</sup> Add 36 mm for Crown integrated sideshifter, add 59 mm for Cascade hook-on sideshifter or fork positioner, add 79.5 mm for Rightline hook-on fork positioner

 $<sup>^{\</sup>star\star}$  Travel speed reduction applicable to trucks with lift height above 2260 mm collapsed height



Table 1 Mast Chart SC 6200 1.3/1.6

			TL Mast											
			SC 6210 SC 6220 SC 6240								SC 6220 SC 6240			
4.1	Mast Tilt, Fork Carriage	Forward/backward	а/В	0	5/5*	5/5	5/5	5/3	5/3	5/3	5/3	5/3	5/3	5/3**
4.2	Mast Collapsed Height		h1	mm	1955	2105	2260	2410	2540	2665	2840	3035	3225	3350
4.3	Free-lift		h2	mm	150	150	150	150	150	150	150	150	150	150
4.4	Lift Height		hз	mm	2895	3200	3505	3810	4060	4190	4545	4925	5305	5560
1.5	Most Extended Height	Without load backrest	h4	mm	3455	3755	4065	4365	4625	4755	5105	5495	5875	6125
4.5	Mast Extended Height	With load backrest	h4	mm	4140	4440	4750	5050	5310	5440	5780	6180	6560	6810

							TF Mast			Quad
							SC 6210 SC 6220 SC 6240			
4.1	Mast Tilt, Fork Carriage	Forward/backward	a/ß	0	5/5	5/5	5/5	5/3	5/3	5/3
4.2	Mast Collapsed Height		h1	mm	1955	2105	2260	2410	2540	2105
4.0	Free life	Without load backrest	h2	mm	1415	1565	1720	1870	2000	1500
4.3	Free-lift	With load backrest	h2	mm	735	885	1040	1190	1320	885
4.4	Lift Height		hз	mm	2970	3275	3580	3885	4140	6095
4.5	Mast Fister de dilleicht	Without load backrest	h4	mm	3495	3800	4105	4410	4665	6635
4.5	Mast Extended Height	With load backrest	h4	mm	4215	4515	4825	5125	5385	7300

					TT Mast								
			SC 6210 SC 6220 SC 6240							SC 6220 SC 6240	SCF 6240		
4.1	Mast Tilt, Fork Carriage	Forward/backward	а/В	0	5/5*	5/5	5/5	5/3	5/3	5/3	5/3	5/3**	5/3
4.2	Mast Collapsed Height		h1	mm	1955	2105	2260	2410	2540	2665	2840	3035	3225
4.0	Free-lift	Without load backrest	h2	mm	1445	1595	1750	1900	2030	2155	2330	2525	2715
4.3	Free-IIIt	With load backrest	h2	mm	730	880	1035	1185	1315	1440	1615	1810	2000
4.4	Lift Height		hз	mm	4365	4825	5280	5740	6120	6400	6930	7490	8075
4.5	Mant Fritain de di Haimbt	Without load backrest	h4	mm	4875	5335	5790	6250	6630	6910	7440	8000	8585
4.5	Mast Extended Height	With load backrest	h4	mm	5590	6050	6505	6960	7345	7625	8155	8715	9300

 $<sup>^{\</sup>star}$  5/3 With front panel (Windshield)  $^{\star\star}$  Not available in combination with cab options on the SCT only



Table 2 Mast Chart SC 6200 1.8/2.0

						TL	. Mast					
			SC 6240 SC 6260							SC 6240 SCF 6260		
4.1	Mast Tilt, Fork Carriage	Forward/backward	а/В	0	5/5	5/5	5/5	5/3	5/3	5/3	5/3	5/3
4.2	Mast Collapsed Height		h1	mm	1955	2105	2260	2410	2540	2665	2840	3035
4.3	Free-lift		h2	mm	150	150	150	150	150	150	150	150
4.4	Lift Height		hз	mm	2895	3200	3505	3810	4060	4190	4545	4925
4.5	Most Extended Height	Without load backrest	h4	mm	3480	3785	4090	4395	4650	4780	5135	5520
4.5	Mast Extended Height	With load backrest	h4	mm	4125	4425	4735	5035	5295	5425	5775	6165

							TF Mast			Quad	
					SC 6240 SC 6260						
4.1	Mast Tilt, Fork Carriage	Forward/backward	а/В	0	5/5	5/5	5/5	5/3	5/3	5/3*	
4.2	Mast Collapsed Height		h <sub>1</sub>	mm	1955	2105	2260	2410	2540	2105	
4.0	Free-lift	Without load backrest	h2	mm	1400	1550	1705	1855	1985	1500	
4.3	rree-iiit	With load backrest	h2	mm	735	885	1040	1190	1320	885	
4.4	Lift Height		hз	mm	2970	3275	3580	3885	4140	6095	
1 5	Most Extended Height	Without load backrest	h4	mm	3495	3800	4105	4410	4665	6635	
4.5	Mast Extended Height	With load backrest	h4	mm	4215	4515	4825	5125	5385	7330	

						TT Mast						
			SC 6240 SC 6260							SC 6240 SCF 6240		
4.1	Mast Tilt, Fork Carriage	Forward/backward	а/В	0	5/5*	5/5	5/5	5/3	5/3	5/3	5/3	5/3
4.2	Mast Collapsed Height		h1	mm	1955	2105	2260	2410	2540	2665	2840	3035
4.0	Free-lift	Without load backrest	h2	mm	1445	1595	1750	1900	2030	2155	2330	2525
4.3	Free-IIII	With load backrest	h2	mm	735	885	1040	1190	1320	1445	1620	1815
4.4	Lift Height		hз	mm	4365	4825	5280	5740	6120	6400	6930	7490
1 5	Most Extended Usinht	Without load backrest	h4	mm	4885	5335	5800	6250	6640	6925	7450	8025
4.5	Mast Extended Height	With load backrest	h4	mm	5600	6050	6515	6965	7345	7625	8155	8715

<sup>\*</sup> Not available on SCT 6260-2.0, SCF 6260-2.0



Table 3 Aisle Width

	1.9	1.8	4.35	5 " .		4.34	
	Wheelbase	Load Distance	Turning Radius	Pallets	Aisle Width p	redetermined Loa	d Dimensions
	Υ	X	Wa	Length x Width	Without sideshifter	Integrated sideshifter	With hook-on sideshifter
		-		800 x 1200	2857	2889	2909
SCT 6210 1.3	1174	316	1390	1200 x 800	3158	3193	3215
301 0210 1.3	1174	352,2	1390	1000 x 1200	3036	3069	3090
		375		1200 x 1000	3186	3221	3242
		-		800 x 1200	2960	2992	3012
SCT 6220 1.3	1000	316	1405	1200 x 800	3261	3296	3318
SCT 6220 1.6	1282	352,2	1495	1000 x 1200	3139	3172	3193
		375		1200 x 1000	3289	3324	3345
		-		800 x 1200	3064	3096	3116
SCT 6240 1.6	1000	316	1505	1200 x 800	3365	3400	3422
SC1 6240 1.6	1390	352,2	1595	1000 x 1200	3243	3276	3297
		375		1200 x 1000	3393	3428	3449
		-		800 x 1200	3093	3125	3146
COT CO40 4 0	1000	349	1505	1200 x 800	3397	3432	3454
SCT 6240 1.8	1390	385,2	1595	1000 x 1200	3273	3307	3328
		408		1200 x 1000	3425	3459	3481
		-		800 x 1200	3200	3232	3253
SCT 6260 1.8	1400	349	1705	1200 x 800	3504	3539	3561
SCT 6260 2.0	1498	385,2	1705	1000 x 1200	3380	3414	3435
		408		1200 x 1000	3532	3566	3588
			,				
		-		800 x 1200	3176	3208	3228
005 0040 4 0	1 100	316	1710	1200 x 800	3477	3512	3534
SCF 6240 1.6	1439	352,2	1710	1000 x 1200	3355	3388	3409
		375		1200 x 1000	3505	3540	3561
		-		800 x 1200	3205	3237	3258
005 0040 4 0	4 400	349	4740	1200 x 800	3509	3544	3566
SCF 6240 1.8	1439	385,2	1710	1000 x 1200	3385	3419	3440
		408		1200 x 1000	3537	3571	3593
		-		800 x 1200	3312	3344	3365
SCF 6260 1.8	4547	349	1000	1200 x 800	3616	3651	3673
SCF 6260 2.0	1547	385,2	1820	1000 x 1200	3492	3526	3547
		408		1200 x 1000	3644	3678	3700



# **Standard Equipment**

- Crown's Access 1 2 3
   Comprehensive System Control
- 2. InfoPoint System
- Crown-manufactured AC drive and AC lift motors
- 4. e-GEN Braking System with automatic parking brake
- Adjustable D4 armrest, forward/backward with fingertip control levers
- 6. Thumb-operated travel direction switch, integrated in the armrest
- 7. Intrinsic Stability System
  - Travel speed reduction and appropriate electronic brake control when forks are above free-lift
  - Forward tilt interlock reduces forward tilt above free-lift to maximise stability
  - Controlled tilt speeds
  - Counterweight exceeds required standards
  - Speed reduction in turns
  - Ramp hold
  - Ramp speed control
- 8. Operator design features
  - 375 mm step height
  - Wide, spacious floorboard
  - Non-slip rubber floor mat
  - Automotive type rubbercovered accelerator pedal and brake pedal
  - Automatic parking brake (seat activated)
  - Entry/exit to both sides
  - Rounded edges on battery cover for easy entry/exit
  - Comfort vinyl suspension safety seat MSG 65 with hip restraint
  - High-visibility orange anti-cinch seat belt
  - Magnetic orange storage tray on seat deck
  - Compact steering column and small steering wheel
  - Spinner knob with grips
  - Adjustable tilt steering control
  - Clear-view design for enhanced visibility
  - Low dashboard for fork and floor visibility
- 9. Crown display
  - Battery discharge indicator with lift interrupt and re-key feature
  - Hour meter / travel distance / stopwatch
  - User code access capable
  - Access 1 2 3 diagnostics
  - P1, P2, P3 Performance tuning
- 10. 48 volt system
- 11. SBE 320 blue battery connector

- 12. DIN 43531 battery compartment sizes
  - Side extraction battery access
  - Battery retainer switch inhibits travel when battery is not securely locked
- 13. Two 15" Super Elastic steer tyres
- 14. Large 18" Super Elastic drive tyres
- 15. SIT Tyres, one piece rim without taper, rim flange or locking ring
- 16. On-demand power steering
- 17. Cab-ready overhead guard design
- 18. 2105 mm overhead guard height
- Floor boards can be lifted out without tools for service access
- 20. High-visibility mast with in-line hose routing
- 21. Smooth lift and lower transition through mast staging
- 22. O-ring sealed hydraulic fittings
- 23. Tilting mast
- 24. Tow pin
- 25. Entry/exit grab handle
- 26. Corrosion package

# **Optional Equipment**

- 1. TL, TF, TT and Quad mast styles
- Choice of hydraulic control levers
  - Adjustable Crown D4 Armrest with:
    - Dual-lever hydraulic control
    - Mini-lever hydraulic control
  - Combination of dual and mini-lever control
  - Manual levers, urethanecovered offset positioned control handles with tactile feedback
- 3. Directional controls
  - Dual pedal
  - Foot-operated directional control
  - Lever in Crown D4 Armrest (only available for mini, dual or combination hydraulic controls)
  - Lever integrated in steer column, left or right side
  - Switch integrated in manual hydraulic lift lever
- 4. Battery rollers for side extraction
- 5. Hinged and lockable battery door
- Battery Transfer System for fast and safe battery exchange
- 7. DIN A 160 or DIN A 320 Battery Connector
- 3. Tilt Position Assist
  - Mast tilt stops in vertical position

## SC 6200 Series

- 9. Auxiliary mast hydraulics
  - single function
  - double function, with
     4-spool valve and accessory
     plumbing
- Single or double quick disconnect hydraulic connectors
- 11. Hook-on or integrated sideshifter
- 12. Hook-on fork positioner
- 13. Various load backrest heights
- 14. Various fork lengths
- 15. Choice of tyres
  - Non-marking Super Elastic tyres
  - Lugged cushion tyres (SCT 6200 only)
- 16. Rear mud flaps for SCF 6200
- 17. Suspension seat fabric
- 18. Freezer conditioning
- 19. Low overhead guard, 1990 mm high
- 20. Drive-in rack overhead guard
- 21. Polycarbonate roof panel
- 22. Light packages
  - Interior dome light
  - Work lights
  - Strobe lights
  - Integrated brake, tail and back-up light
  - LED travel light package o Headlights
    - o Dipped / low beam
    - o Turn / indicator lights
    - o Hazard flashing lights
    - o Tail lights at lower rear
- 23. InfoLink Ready
- 24. 48 Volt accessory cable
- 25. Audible travel alarm
- 26. Floor spotlight, blue or red
- 27. Sunshade
- 28. Rear-view mirror
- 29. Work Assist Accessories
  - Clip pad and hook
  - Clamp
  - Clamp and mounting plate
  - Various storage pockets
  - Storage bin (magnetic mount)
- 30. 5th Function
- 31. Quick Charge Options
- 32. Crown V-Force Lithium Ready
- 33. Top panel wire mesh

# Cab Features

- 1. Partial Cab
  - Front screen with tempered glass, wiper and washer
  - Top screen with laminated safety glass
  - Cab height as on standard overhead guard height
  - Rear screen with tempered glass, defrost with 15 minute auto off timer, wiper and washer, gas spring assist, 2-stage tilting window

# Technical Information

- 2. Soft Cab
  - Full cab with soft doors
  - PVC zipper type roll-up doors with large windows
- 3. Full Cab
  - Cab with hard doors and automotive-class comfort.
  - Removable hard doors with gas spring and door locks, two-way sliding windows on both sides, side windows with tempered glass
- 4. Heater for full cabs
  - Lower right side mounted cab heater with temperature control and 2-speed fan
  - Five adjustable outlets: foot, operator, defrost

# Driveability

The SC 6200 Series incorporates numerous design features to improve operator comfort and productivity.

On-demand power steering is served by the main hydraulic pump when steering is requested. The steering system with doubleacting cylinder provides an equally responsive steering rate both ways.

A large step positioned at a low height of only 375 mm aids entry/exit on both sides of the truck. The narrow, offset tilt steer column and steer wheel further facilitate entry/exit. Floorboards are wide, spacious and rubber-covered to insulate the operator from vibration. Brake and accelerator pedals are rubber-covered to provide good

grip and comfort.

Several design features contribute to better all-around visibility everywhere you look. A low dashboard for fork visibility, a slim overhead guard with an unobstructed upper window for load handling at height, a high-visibility mast and a compact steer column all improve operator visibility.

Hydraulic controls allow easy blending of up to four hydraulic functions. Fingertip controls are integrated into the adjustable armrest. Dual-Axis controls are recommended when operators wear gloves. The manual levers are urethane-covered with tactile feedback for comfort and easy selection. Control actuation forces are minimal and responsive.

# **Crown Drive System**

Crown has applied the latest generation AC drive system, enhanced with Access 1 2 3 technology. The demand for high efficiency systems that closely match customer torque requirements is met with this latest generation control system.

Crown-manufactured, independently controlled AC drive motors are specifically designed to optimise system integration between the traction and braking controls.

Crown's Access 1 2 3 technology provides optimum performance and control by offering a communication interface for operators and technicians, intelligent coordination of lift truck system and simplified service with advanced diagnostics.

The Crown display can be used for easy troubleshooting, to access the service history and to set performance features.

Three modes of performance can be selected to accommodate operator experience or application requirements.

# e-GEN Braking System

The variable regenerative motor braking is optimised and assisted with electric friction brakes, eliminating the maintenance typically associated with wet, disk or drum style brakes. The appropriate amount of stopping force is applied to match the operator's brake input and the current operating conditions of the truck.

The closed loop Access 1 2 3 traction control will automatically keep the truck on hold until a travel input is requested, even when operating on a ramp. Automatic electric parking brakes activate when the operator leaves the seat, a travel input has not been requested or battery power has been disconnected.

# Three-wheel Truck with Proportional Rack and Pinion Steering System

The hydrostatic power steering uses a large, totally enclosed rack and pinion gear assembly. The debris guard prevent stretchfoils and other materials from being picked up and wrapped around the axle.

#### Four-wheel Truck

The rugged axle frame, forged spindle and connecting links eliminate the need for adjustment. A two-piece spindle and king pin with tapered roller bearings improves life and serviceability. Spherical bearings with straight pins in the connecting links eliminate any play in the linkage. All bearing locations are sealed to exclude contaminants and are equipped with lubrication fittings for ease of service.

The steering geometry is matched to the controller to deliver smooth steering at all angles. This results in less tyre scrubbing to extend tyre life. Both motors receive power, even in the tightest turns. This helps the truck to accelerate, turn and manoeuvre even from a full-turn start position. Speed reduction in turns regulates the drive motor's output by the turning degree of the truck. The advantage is smooth, stable steering which may increase operator confidence and productivity.

#### **Hydraulics**

The low-noise hydraulic pump serves both lift and steer systems. The hydraulic system provides continuous filtration through both the suction filter and the easy to service return filter.

Hydraulic actuation is precise and oil is controlled using metered spool valves. Lift/lower, tilt and an auxiliary function are standard and feature an integrated pressure relief valve for system protection. A pressure compensation lowering valve ensures safe controlled lowering speeds.

Ram displacement type lift cylinders and two double-acting tilt cylinders are Crownmanufactured and designed for long life. All rams and piston rods are hard chrome plated to reduce pitting corrosion and extend cylinder packing life.

O-ring face seal fittings are used to eliminate leaks.

# **Mast Assembly**

The Crown-manufactured threestage mast assembly utilises a "flush-face" interlocked I-beam design to improve visibility and reduce truck length. Roller bearing studs are welded on both sides of the rails for maximum strength

## SC 6200 Series

and roller bearings are canted to run in the thick cross section of the rail. High-strength steel mast sections with sealed-for-life rollers are constructed for low mast deflection and high rigidity.

Tie bars wrap around the rails for added strength and to resist offcentre load forces.

"In-line" hose routing opens up visibility. Cylinders are placed behind the rails to create a high-visibility design. The mast has four points of attachment to the truck for good load force distribution. Two mounting points are at the frame, where tilt cylinders attach. Tilt cylinders use spherical bushings to resist off-centre load distortions.

Two large diameter axles secure the mast to the drive units.

The Crown manufactured mast offers quiet lift transition through staging while lifting and lowering. Ante-rattle devices reduce mast noise when traveling on uneven surfaces.

The following mast types are available:

- The TL mast offers improved visibility through the mast by eliminating the inner free-lift cylinder.
- The TF mast offers full free-lift capability.
- The TT mast offers increased flexibility with full free-lift capability.
- The Quad mast offers taller lift height at lowest collapsed height.

# **Drive Units**

Two independent drive units are manufactured by Crown. The heavy-duty drive unit gears are constantly lubricated in an oil bath. This time-proven design is quiet and reliable, providing years of trouble-free service.

# Technical Information

### Carriage

An FEM / ISO / ITA Class II carriage is standard.

Fork spread is adjustable between 314 – 914 mm.

There is a choice of a Crown-manufactured integrated sideshifter or hook-on ISO type sideshifter. Other attachments such as a fork positioner are easy to add.

Crown-manufactured, forged high strength steel forks with fork tip indicators are available in various lengths.

#### **Battery Access**

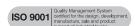
The seat deck with latch can be easily lifted for excellent battery access. Seat deck is supported by gas struts and stays vertically. A lift out battery door is standard. A battery retainer switch prevents unintentional operation, when the battery door is not properly closed. A hinged battery door is an option. Crown V-Force Lithium Ready option comes with full side cover with an access cutout for lateral charging.

## **Battery Transfer System**

The Battery Transfer System is optionally available. This unique, manually-powered system allows a fast and safe battery exchange within minutes for extended operating hours and continuous truck operation.

Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight, truck condition, truck equipment and the conditions of the operating area. Crown products and specifications are subject to change without notice.





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